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NORDALE L65 LATEX

TECHNICAL DATA SHEET

DESCRIPTION & USES:

Nordale L65 is a specially formulated self crosslinking modified natural latex with good heat and water resistance.

Nordale L65 is used in the footwear and footwear component industries for bonding of leathers, canvas etc. and also as a centrefold adhesive in the manufacture of shoe strapping.

METHOD OF APPLICATION:

- To obtain the best results, the materials to be bonded should be dry, clean and free from dust, grit, oil or grease.
- Using brush, roller or spray; apply an even coating to both surfaces to be bonded.
- Allow the water to evaporate before bonding the materials. On absorbent materials such as leather and canvas, bonding may be within a matter of 2-3 minutes of application. On non-absorbent materials a minimum of 15 minutes should be elapsed before the surfaces are bonded together.
- Contact bond the surfaces together using firm pressure.

PROPERTIES:

- Appearance: Opaque milky white liquid
- Viscosity: Thin liquid.
- Specific gravity: Approx: 0.93
- Coverage: 3-4 m² per litre

Note: Additional information on physical properties, health hazards, storage, handling and transport is available in the Material Safety Data Sheet (MSDS).