



Nordale Australasia Pty Ltd

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NORDALE 9015 GLUE STICK ADHESIVE

TECHNICAL DATA SHEET

DESCRIPTION & USES:

Nordale 9015 is an EVA based hot melt designed for the carton sealing and packaging industry. It is fast setting and medium viscosity is due to the high paraffin wax content (a viscosity modifier). It has a moderate tack which reduces the chance of carton popping under stress, and is resistant to shrink tunnel temperatures. It meets composition requirements of Indirect Food Additive Regulation. This hotmelt has proven to be suitable for Automotive dent repair.

APPLICATION:

Please read the operating instructions for the Hot Melt applicator being used. Allow the applicator 5 - 10 minutes to reach operating temperature, before applying the adhesive. Squeeze the trigger to dispense hot melt to one of the parts to be bonded. For best results, press the parts as soon as possible; within the hot melt's open time. After use, unplug the applicator and squeeze trigger twice to advance any semi-molten adhesive into the melt chamber. This helps for quick start up, when the applicator is used next. Always use gloves when using the applicator. Nordale offers a complete line of reliable, portable, hand held applicators designed to accurately dispense all shaped hot melt formulations. Trials are always recommended in order to determine suitability.

PROPERTIES:

Form:	12mm x 200mm
Colour:	Clear
Open time:	long (up to 15,sec)
Viscosity:	1700 - 1900 cps
Molten Tack:	Very high
Application Temp:	160 – 200°C
Heat Resistance:	70°C
Low temp Flexibility:	-15°C

Note: Additional information on physical properties, health hazards, storage, handling and transport is available in the Material Safety Data Sheet (MSDS).