



Nordale Australasia Pty Ltd

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NORDALE 9020 GLUE STICK ADHESIVE

TECHNICAL DATA SHEET

DESCRIPTION & USES:

Nordale 9020 Is EVA based hot melt designed for general purpose assembly operations. This product is supplied in stick form for use with hot melt glue guns. 9020 is affective on porous substrates and will adhere to a wide range of materials including fabrics, ceramics, leather, polystyrene and some plastics like PE and PP.

Meets composition requirements of Indirect Food Additive Regulation 21 CFR 175.105

APPLICATION:

Please read the operating instructions for the Hot Melt applicator being used. For best results, press the parts as soon as possible; within the hot melt's open time. Always use gloves when using the applicator. Nordale offers a complete line of reliable, portable, hand held applicators designed to accurately dispense all shaped hot melt formulations.

PROPERTIES:

Form:	12mm x 300mm/43mm x 43mm
Colour:	Light Brown
Open time:	long (up to 45,sec)
Viscosity:	4450 - 14000 cps
Molten Tack:	Very high
Application Temp:	160 – 200°C
Heat Resistance:	70°C
Low temp Flexibility:	-15°C

Note: Additional information on physical properties, health hazards, storage, handling and transport is available in the Material Safety Data Sheet (MSDS).