



Nordale Australasia Pty Ltd

ABN 66 11 48 79 122

70 Link Drive Campbellfield 3061

Telephone: (03) 9357 7100

NORDALE 9025 GLUE STICK ADHESIVE

TECHNICAL DATA SHEET

DESCRIPTION & USES:

Nordale 9025 Is a translucent white EVA based hot melt designed for general purpose assembly and Paper converting operations. Its low melting point at 130°C and fast setting time 10sec makes it ideal for sensitive substrates including Balloons, polystyrene, paper, Fabrics, films and dried flowers. This product is supplied in stick form for use with hot melt glue guns.

Meets composition requirements of Indirect Food Additive Regulation 21 CFR 175.105

APPLICATION:

Please read the operating instructions for the Hot Melt applicator being used. For best results, press the parts as soon as possible; within the hot melt's open time. Always use gloves when using the applicator.

Nordale offers a complete line of reliable, portable, hand held applicators designed to accurately dispense all shaped hot melt formulations.

PROPERTIES:

Form:	12mm x 200mm
Colour:	Translucent white
Open time:	Fast (up to 10,sec)
Viscosity:	1900 - 7100 cps
Molten Tack:	Very high
Application Temp:	120 – 140°C
Heat Resistance:	60°C
Low temp Flexibility:	-10°C

Note: Additional information on physical properties, health hazards, storage, handling and transport is available in the Material Safety Data Sheet (MSDS).