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## **NORDALE N178 ADHESIVE**

### **TECHNICAL DATA SHEET**

#### **DESCRIPTION & USES:**

Nordale N178 is a sprayable contact adhesive, specifically formulated for the bonding of flexible polyurethane foam and neoprene rubber foam. Nordale N178 has excellent bond strength, long open time and high heat resistance. The glue line remains soft, even after the adhesive has cured.

#### **METHOD OF APPLICATION:**

- To obtain the best possible results, the materials to be bonded should be dry, clean and free from dust, grit, oil or grease.
- Using conventional spray equipment apply an even coating to both surfaces to be bonded.
- Allow the solvent to evaporate before bonding the materials. On absorbent materials such as polyurethane foam or neoprene rubber; foam bonding may be within a matter of 30 seconds of application depending on atmospheric conditions.
- Contact bond the surfaces together using firm pressure.

#### **PROPERTIES:**

- Appearance: Opaque Yellow, Red and Blue liquid.
- Viscosity: Thin liquid.
- Coverage: 6-8m<sup>2</sup> per litre.

**Note: Additional information on physical properties, health hazards, storage, handling and transport is available in the Material Safety Data Sheet (MSDS).**