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## **NORDALE SP920 ADHESIVE**

### **TECHNICAL DATA SHEET**

#### **DESCRIPTION & USES:**

Nordale SP920 is a one part polyurethane adhesive with high heat resistance and bond strength. Nordale SP920 is designed as a sprayable adhesive. When used with the relevant wipes or halogenation primer, excellent results can be obtained on polyurethane, PVC and TPR.

#### **METHOD OF APPLICATION:**

- To obtain the best results, the materials to be bonded should be dry, clean and free from dust, grit, oil or grease.
- All leather surfaces should be adequately roughed.
- PVC and polyurethane surfaces should be solvent wiped using Nordale PW Solvent to remove any surface contamination.
- Rubber surfaces such as TPR, gristle or microcellular should be treated with Nordale PH Primer.
- This material can be applied by brush or spray. The pre-cemented life of Nordale SP920 is 24 hours. Upper materials should be allowed at least one hour drying time at room temperature. (Drying can be accelerated and times will depend upon the efficiency of the dryer).
- Heat activation is recommended only. The coated material should be heated to a temperature of 75°C to 80°C. A press time of 15 to 20 seconds is sufficient to give excellent results. After 24 hours, 96% of maximum adhesion will have taken place.

#### **PROPERTIES:**

- Appearance: Clear colourless liquid.
- Viscosity: Brushable or sprayable liquid.
- Coverage: 4 to 6m<sup>2</sup> per litre.

**Note: Additional information on physical properties, health hazards, storage, handling and transport is available in the Material Safety Data Sheet (MSDS).**