



Nordale Australasia Pty Ltd

ABN 66 11 48 79 122

70 Link Drive Campbellfield 3061

Telephone: (03) 9357 7100

NORDALE T220 ADHESIVE

TECHNICAL DATA SHEET

DESCRIPTION & USES:

Nordale T220 adhesive is a one part, sprayable solvent-based contact adhesive. It is specifically formulated for the bonding of polyethylene or polypropylene foams to particle board, and MDF substrates.

METHOD OF APPLICATION:

- To obtain the best possible results, the materials to be bonded should be dry, clean and free from dust, grit, oil or grease.
- Using spray equipment as listed below, apply an even coating to both the surfaces to be bonded.
Require a pressure pot- maximum 60psi, or a gravity fed supply to a standard Star S-1000 spray gun with a 1.3mm tip & a No.3 Air Cap. Normal coverage for polypropylene is 150gms/m².
- Allow the adhesive to dry but remain tacky. Drying may take 5 minutes depending on absorption of surface and atmospheric conditions.
- The two surfaces are then joined together using firm pressure of 1.0kg/cm² for 10-30 seconds.
- Full bond strength will develop within 24 hours from application.

PROPERTIES:

| | |
|-------------------|--------------------------------|
| Appearance: | Yellow to brown liquid or Blue |
| Specific gravity: | Approx 0.75. |
| Viscosity: | Approx 100cps |
| Solids: | Approx 24% |
| Open time: | 20-30 minutes |

Note: Additional information on physical properties, health hazards, storage, handling and transport is available in the Material Safety Data Sheet (MSDS).