

TECHNOMELT VS 3466

December 2019

Description:

Palletising hot melt used for the stabilisation of cartons or sacks on a pallet.

Typical Properties:

Appearance:	Yellow solid
Viscosity:	Approx. 1250cps at 180°C
Solids:	100 %

Directions for Use:

TECHNOMELT VS 3466 is generally applied by extrusion, spray (bead and swirl spray pattern) or other typical hot melt applicators. It exhibits a long open time and a medium degree of tack for pallet stabilisation. This product is highly suitable for stabilising heavy PP and PE sacks.

The operating temperature range is 150 - 180°C (300 - 350°F). Normal recommended application temperature is 165°C (325°F).

Meets composition requirements of Indirect Food Additives Regulation 21 CFR 175.105 "Adhesives".

Supplementary Products:

Previously called Pallet-Fix 3466.

Limitations:

Clean Up:

Mechanical

Storage and Handling:

Please read the Material Safety Data Sheet for this product BEFORE it is used .

Product should be stored in a cool dry place. Rotate stock first in - first out using the oldest material first. Keep product and hot melt units covered to avoid contamination. Material is applied hot - appropriate clothing eye protection and normal hot melt precautions should be used. Do not mix with other adhesives.

If the product is classed as a dangerous good, ensure that the product is stored in compliance with the applicable dangerous goods storage regulations. Refer to the products Material Safety Data Sheet for the dangerous goods classification.

Shelf Life:

Best used within 18 months from date of manufacture when stored under the above conditions in the original unopened containers.

Last Updated: 05/07/2010

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