

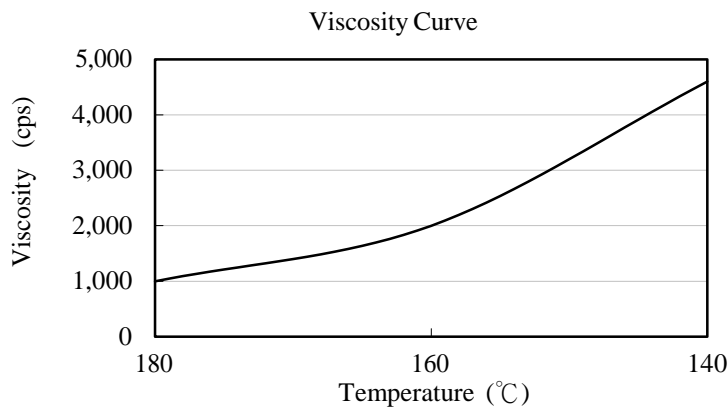
TECHMELT 322

Characteristics

1. Hot melt pressure sensitive adhesives being 100% solid systems containing no solvent.
2. Low surface tack.
3. Good cohesion.
4. Peelable hotmelt for onsert applications.
5. It removes cleanly on numerous substrates, for example various paper stocks, envelopes, board stocks and other various substrates.

Features

Properties	Specs	Testing Methods
Base	Synthetic Rubber Copolymers	
Shape	Block or Pillow	Observation
Color	Colorless to light yellow	Observation
Softening Point	102±7°C	ASTM-E28 (R&B)
Viscosity		Brookfield Viscometer RV-DVII, spindle #27



Instruction For Use

1. Operation Temperature : 150~170°C.
2. Application methods: Roller nozzle.

Storage Stability

Please store the adhesive in well ventilated place. Avoid direct sunlight exposure. Shelf life: in original packaging 1 year minimum.

Notice

1. Open time is changeable, depending upon the nature of the substrate, application temperature, thickness of adhesive applied, room temperature and closing pressure.
2. Do not touch the molten adhesive. In case of burns from hot adhesive, immediately flush skin with cold water and cover with a clean dressing, do not remove adhesive. Have burn treated by a physician.
3. All surfaces should be clean and free of loose elements.
4. Do not heat the adhesive over 180°C in prolonged time to avoid material decomposition and consequent decreased properties.

Note

Product color may vary due to different raw material batch. This variation does not impact on product properties. Pretesting is recommended in order to determine suitability on substrates and changes in application method. Coating should be minimum of 40 dynes.

FDA Status

Product compositions meet FDA Food Grade 21 CFR 175.105 -Adhesives.

User to satisfy itself as to the suitability of such information for its own particular purpose. In addition, any recommendation or suggestion made relating to the use of the information, either in this publication or in response to specific enquiry or otherwise, is given in good faith but it is for the prospective user to satisfy itself as to the suitability of any such information for its own particular purpose. No warranty is given as to the fitness of the information for any particular purpose and any implied warranty or condition (statutory or otherwise) is excluded except insofar as such exclusion is prevented by law. No liability is accepted for loss or damage (including liability for negligence or other tortious act or omission other than that causing death or personal injury) arising from reliance on the information provided. Freedom from patent, copyright or design protection must not be assumed.