

# ULTRAMELT 6001

## High Performance Peelable Hotmelt

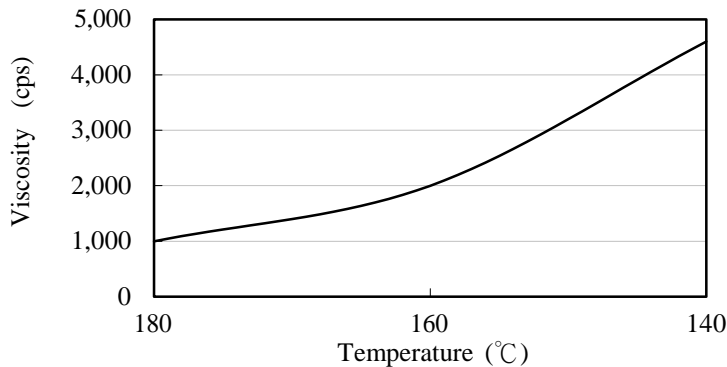
**Characteristics**

1. Hot melt pressure sensitive adhesives being 100% solid systems containing no solvent.
2. Low surface tack.
3. Good cohesion.
4. Peelable hotmelt for onsert applications.
5. It removes cleanly on numerous substrates, for example various paper stocks, envelopes, board stocks and other various substrates.

**Features**

Properties	Specs	Testing Methods
Base	Synthetic Rubber Copolymers	
Shape	Block or Pillow	Observation
Color	Colorless to light yellow	Observation
Softening Point	102± 7°C	ASTM-E28 ( R&B )
Viscosity		Brookfield Viscometer RV-DVII, spindle #27

Viscosity Curve



**Instruction For Use**

1. Operation Temperature : 150~170°C.
2. Application methods: Roller nozzle.

**Storage Stability**

Please store the adhesive in well ventilated place. Avoid direct sunlight exposure. Shelf life: in original packaging 1 year minimum.

**Notice**

1. Open time is changeable, depending upon the nature of the substrate, application temperature, thickness of adhesive applied, room temperature and closing pressure.
2. Do not touch the molten adhesive. In case of burns from hot adhesive, immediately flush skin with cold water and cover with a clean dressing, do not remove adhesive. Have burn treated by a physician.
3. All surfaces should be clean and free of loose elements.
4. Do not heat the adhesive over 180°C in prolonged time to avoid material decomposition and consequent decreased properties.

**Note**

Product color may vary due to different raw material batch. This variation does not impact on product properties. Pretesting is recommended in order to determine suitability on substrates and changes in application method. Coating should be minimum of 40 dynes.

**FDA Status**

Product compositions meet FDA Food Grade 21 CFR 175.105 -Adhesives.

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